



## The Meeting Room \_



We believe that style and elegance are equally important at every level of the organisation. So, as with all products in the DNA range, the choice of materials, finish and configuration means there is an appropriate table for every use and every department.

## Work Surfaces

Work surfaces feature radiussed corners to soften the environment and are available in real wood veneer, laminate, MFC or glass. The veneer tops feature wood lipping and real wood veneer on a 25mm thick MDF (Medium Density Fibreboard) core with a reverse chamfered and polished edge detail. The laminate tops feature ABS lipping and a high pressure laminate surface finish on a 25mm thick MDF (Medium Density Fibreboard) core with a reverse chamfered and polished edge detail. The MFC tops feature ABS lipping with Melamine surface finish on a 25mm thick, sandwich construction E1 category, 650kg/m<sup>3</sup> particle-board to BS 5669, with a square edge detail.

## Leg Frames

Leg frames are manufactured from high pressure cast aluminium, using recycled aluminium stock, and are used in combination with Nylon adjustable feet and Steel rectangular tube rails to form a robust yet versatile framework structure. The legs are available in a hard wearing Silver (RAL 9006), or Gloss White (RAL 9003) epoxy coated finish, or with a fine, polished aluminium finish, at an extra cost. The silver and polished leg frames are fitted with black adjustable feet, while the gloss white leg frames are fitted with white adjustable feet.

The standard finish combinations are as follows:

Leg frame finish	Feet	Support rails
W - Gloss White RAL 9003	White	White RAL 9003
SV - Silver RAL 9006	Black	Silver RAL 9006
PO - Polished Aluminium	Black	Silver RAL 9006

Chrome finish rails are available at an extra cost.

## Storage

DNA storage units are manufactured from a combination of 25mm and 18mm particle-board, finished either with MFC or real wood veneer and edged with ABS or real wood lippings.

All system storage cupboards are supplied empty ready to accept system internal options. Support storage units have been designed specially to support workstations or 2nd level storage units and should not be used on their own, while the free-standing storage units have been designed for independent use.

## Environmental Impact

Time taken at the design stage of any new product can have an immediate and fundamental effect on that product's environmental impact. From the careful selection of materials to maximise the recycled content and to minimise both the energy and CO<sup>2</sup> footprints, to the 'end of life' recyclability of the component parts, particular consideration has been given to the environmental impact at every stage, from the design concept through to final production.

DNA is manufactured from four key materials; aluminium, steel, plastic and wood, all of which can be recycled at the end of life, thereby minimising the environmental impact that DNA will have in the future. It is calculated that the DNA desk is more than 97% recyclable at the end of life.

## Standards

DNA is manufactured under the stringent Quality Assurance Standard **BS EN ISO 9001** and under the Environmental Management System **BS EN ISO 14001:2001** and is designed to conform to the following standards:

ISO 9241 Part 5	International ergonomic standards
BS 5459 Part 2 & 3	British strength and stability standards
EN 1335 Part 1 & 2	International dimensions, strength and stability standards
BS 6396	British standard for electrical safety in the workplace
BS 4875	British strength and stability standards
BS 5940	British design and dimensions standards

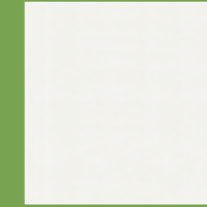


## Tops

### MFC

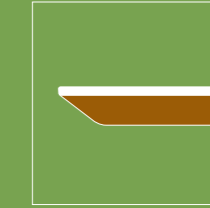


### Edge



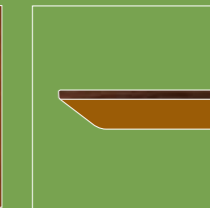
25mm particle-board core with MFC finish with ABS square edge lipping

### Laminate



25mm MDF core with high pressure laminate finish with ABS lipping and a polished, reverse chamfered edge detail

### Wood Veneer



25mm MDF core with real wood veneer finish with wood lipping and a polished, reverse chamfered edge detail